

RE-ENTRANCE STOCK PLEASE 11/11/11

Work Order ID 70935

Monday, June 20, 2011 8:24:33 AM

Page 1

Item ID: D206-642-312BL

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube RH

Start Date: 6/20/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 1.00

Customer:

Reference: DISASSEMBLE

Approvals:

Process Plan:

Date: 11-06-20

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

IIN-D206-642

N

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-312 CHG006

11-8-8  
1

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/2/26/21

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

11-10-27

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 70935**

Page 2

Monday, June 20, 2011 8:24:33 AM

Item ID: D206-642-312BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 6/20/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

130



Packaging

Packaging

Packaging

0.00

Memo

Identify and pack for shipping as per PPP D206-642-312

Location:

PPP Rev: \_\_\_\_\_

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/10/27

R11-10-27

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

**Part No:** \_\_\_\_\_ **PAR #:** \_\_\_\_\_ **Fault Category:** \_\_\_\_\_ **NCR:** Yes No **DQA:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**Resolution:** \_\_\_\_\_ **Disposition:** \_\_\_\_\_ **QA: N/C Closed:** \_\_\_\_\_ **Date:** \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
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| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Monday, June 20, 2011 8:24:42 AM

Page 1

Work Order ID: 70935

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH



Start Date: 6/20/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC  
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec  
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP Rev: M  
 09-03-02 as per DSI9440 rev.a verified by: EC  
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O  
 as per REV.N DD 10.04.19 verified by: EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand  | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| D206-642-341<br>                |                        | Manufactured  | No          |                     |                  | 110             | Each               | 3.0000          | 1           | 1            |               |                |        |
| Replacement Skidtube            |                        |               |             |                     |                  |                 |                    |                 |             |              |               |                |        |
|                                 |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                 |                        |               |             | FG082               |                  | 3               |                    |                 |             |              |               |                |        |
|                                 |                        |               |             | 36550               |                  | 1               |                    |                 |             |              |               |                |        |
|                                 |                        |               |             | 44043               |                  | 1               |                    |                 |             |              |               |                |        |
|                                 |                        |               |             | 44044               |                  | 1               |                    |                 |             |              |               |                |        |
| D206-648-013<br>                |                        | Manufactured  | No          |                     |                  | 110             | Each               | 8.0000          | 1           | 1            |               |                |        |
| GHW Modification                |                        |               |             |                     |                  |                 |                    |                 |             |              |               |                |        |
|                                 |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                 |                        |               |             | FG120               |                  | 8               |                    |                 |             |              |               |                |        |
|                                 |                        |               |             | 68347               |                  | 4               |                    |                 |             |              |               |                |        |
|                                 |                        |               |             | 69933               |                  | 2               |                    |                 |             |              |               |                |        |
|                                 |                        |               |             | 70889               |                  | 2               |                    |                 |             |              |               |                |        |

ATTN: D3414-041 BLUE

*Handwritten:* 11-10-27

*Handwritten:* B71578 11/15/11  
 (-1)  
 11/14/25

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Page 2

Monday, June 20, 2011 8:24:42 AM

Work Order ID: 70935

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH



Start Date: 6/20/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D2932-2

Manufactured No

110

Each

6.0000



Saddle RH Out, 206



B72515 P (1) L

Location

Loc Qty

Loc Code

ST421

3

67253

3

ST428

3

69027

3

BLUE

D2933-2

Manufactured No

110

Each

4.0000



Saddle RH In, 206



B71063 11/7/28 1-7/1

Location

Loc Qty

Loc Code

ST421

2

67254

2

ST428

2

69029

2

BLUE

D2938-2

Manufactured No

110

Each

3.0000



Saddle RH Out, 206



B71059 5/(-1)

Location

Loc Qty

Loc Code

ST421

2

67255

2

ST428A

1

69036

1

BLUE

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

**Part No:** \_\_\_\_\_ **PAR #:** \_\_\_\_\_ **Fault Category:** \_\_\_\_\_ **NCR: Yes No** **DQA:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**Resolution:** \_\_\_\_\_ **Disposition:** \_\_\_\_\_ **QA: N/C Closed:** \_\_\_\_\_ **Date:** \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

Page 3

Monday, June 20, 2011 8:24:43 AM

Work Order ID: 70935



Parent Item: D206-642-312BL



Parent Item Name: Skidtube RH

Start Date: 6/20/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D2939-2

Manufactured No

110

Each

4.0000



Saddle RH In, 206



1 1  
B71057 (-1) e

Location

Loc Qty

Loc Code

ST421

2

67256

2

ST428A

2

69031

2

BLUE

AN3-41A

Purchased

No

110

Each

251.0000



Bolt



8 8  
10/3/11 M11/12 (-3) e

Location

Loc Qty

Loc Code

ST354

251

112431

1

116191

200

117794

50

5 (-5) e

D2652

Manufactured

No

110

Each

328.0000



Bushing



16 16  
B71 523 11/7/07 (-16) e

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

284

68102

200

68941

84

Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

# Picklist Print

Monday, June 20, 2011 8:24:43 AM

Page 4

Work Order ID: 70935

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH

Start Date: 6/20/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,107.000

8

8



Nut

Location

Loc Qty

Loc Code

ST300

2107

116391

9

116549

398

117441

800

117601

400

117885

500

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

8



Washer

AN5-10A

Purchased

No

110

Each

308.0000

4

4



Bolt

Location

Loc Qty

Loc Code

ST337

308

117313

83

117795

125

117872

100

AN5-11A

Purchased

No

110

Each

62.0000

4

4



Bolt

Location

Loc Qty

Loc Code

ST337

62

117313

62

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

0.0000

8

8



Washer

Monday, June 20, 2011 8:24:43 AM

Shop Packet Print

Page 4

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Monday, June 20, 2011 8:24:43 AM

Page 5

Work Order ID: 70935

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH

Start Date: 6/20/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-6A

Purchased

No

110

Each

1,200.000

12



Bolt

Location

Loc Qty

Loc Code

ST356

1000

116400

400

116924

400

117872

200

ST358

200

117514

200

12 (12)

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000

24



Washer

MS21042L4

Purchased

No

110

Each

4,974.000

12



Nut

Location

Loc Qty

Loc Code

ST300

4974

117441

2680

117601

794

117885

1500

12 (12)

D3407-043

Manufactured

No

110

Each

14.0000

1



Tow Ring

Location

Loc Qty

Loc Code

ST464

14

68339

2

69540

12

1372513 sf 6/8/10

(-1)

BLUE

Monday, June 20, 2011 8:24:44 AM

Shop Packet Print

Page 5

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Monday, June 20, 2011 8:24:44 AM

Page 6

Work Order ID: 70935

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH

Start Date: 6/20/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110 Each

48.0000



Washer



B71033 S (-1) L

Location

Loc Qty

Loc Code

|       |    |
|-------|----|
| FG    | 7  |
| 25701 | 7  |
| ST054 | 41 |
| 66848 | 3  |
| 69774 | 38 |

D3457-1

Manufactured No

110 Each

18.0000



Washer



B70774 S (-2) L

Location

Loc Qty

Loc Code

|       |    |
|-------|----|
| FG    | 10 |
| 32409 | 10 |
| ST054 | 8  |
| 67779 | 8  |

MS21043-4

Purchased No

110 Each

1,111.000



Nut



117777 S

Location

Loc Qty

Loc Code

|        |      |
|--------|------|
| FG     | 40   |
| 104603 | 40   |
| ST300  | 71   |
| 117423 | 71   |
| ST301  | 1000 |
| 117601 | 500  |
| 117793 | 500  |

1 (-1) L

Monday, June 20, 2011 8:24:44 AM

Shop Packet Print

Page 6

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

Monday, June 20, 2011 8:24:44 AM

Page 7

Work Order ID: 70935

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH

Start Date: 6/20/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C5A Purchased No

110 Each

517.0000

1

1



BOLT

Location

Loc Qty

Loc Code

FP-B

110

112243

110

ST345

407

112243

407

AN960C416 NAS1149C0463 Purchased No

110 Each

0.0000

1

1



washer

D3413-1 Manufactured No

110 Each

21.0000

1

1



Ring

Location

Loc Qty

Loc Code

ST420

15

62961

8

66387

7

ST473

6

66945

6

BLUE D2712 Manufactured No

110 Each

301.0000

10

10



Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

251

66955

251

Monday, June 20, 2011 8:24:44 AM

Shop Packet Print

Page 7

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Monday, June 20, 2011 8:24:44 AM

Work Order ID: 70935

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH

Start Date: 6/20/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110

Each

44.0000

2

2



Saddle Spacer



B70772 \$ (-2)

Location

Loc Qty

Loc Code

FG

6

31929

6

ST027

38

67585

10

69745

28

D2935

Manufactured No

110

Each

34.0000

2

2



Saddle Spacer



B70770 11726 \$ (-2)

Location

Loc Qty

Loc Code

ST027

34

66564

34

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# REFERENCE ONLY

DART AEROSPACE USA, INC.

D206-642

Page 23 of 34

## 4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

| Item | Qty<br>-311 | Qty<br>-312 | Qty<br>-341 | Qty<br>-347 | Qty<br>-013 | Part Number          | Description   |
|------|-------------|-------------|-------------|-------------|-------------|----------------------|---|
|      | X           |             |             |             |             | D206-642-311         | SKIDTUBE INSTALLATION, LH   |
|      |             | X           |             |             |             | D206-642-312         | SKIDTUBE INSTALLATION, RH   |
|      | 1           | 1           | X           |             |             | D206-642-341         | SKIDTUBE  |
|      |             |             |             | X           |             | D206-642-347         | WEARSHOE KIT (REPLACES -343)  |
|      | 1           | 1           |             |             | X           | D206-648-013         | GROUND HANDLING KIT   |
| 1    |             |             | 1           |             |             | D2650-5              | SKIDTUBE ASSEMBLY   |
| 2A   |             |             | 14          |             |             | D2651-1              | * PLUG <sup>(1)</sup>   |
| 2B   |             |             | 14          |             |             | D2651-3              | * O-RING <sup>(1)</sup>   |
| 3    |             |             | 1           |             |             | D2646                | * AFT CAP <sup>(1)</sup>  |
| 4    |             |             | 2           |             |             | MS27039-1-08         | * SCREW <sup>(1)</sup>  |
| 5    |             |             | 2           |             |             | AN960JD10L           | * WASHER <sup>(1)</sup>   |
| 6    | 1           |             |             |             |             | D2932-1              | SADDLE, FWD OUT, LH   |
| 6    |             | 1           |             |             |             | D2932-2              | SADDLE, FWD OUT, RH   |
| 7    | 1           |             |             |             |             | D2933-1              | SADDLE, FWD IN, LH  |
| 7    |             | 1           |             |             |             | D2933-2              | SADDLE, FWD IN, RH  |
| 8    | 1           |             |             |             |             | D2938-1              | SADDLE, AFT OUT, LH   |
| 8    |             | 1           |             |             |             | D2938-2              | SADDLE, AFT OUT, RH   |
| 9    | 1           |             |             |             |             | D2939-1              | SADDLE, AFT IN, LH  |
| 9    |             | 1           |             |             |             | D2939-2              | SADDLE, AFT IN, RH  |
| 10   | 8           | 8           |             |             |             | AN3-41A              | BOLT  |
| 11   | 16          | 16          |             |             |             | D2652                | BUSHING   |
| 12A  | 8           | 8           |             |             |             | MS21042-3            | NUT (OR MS21042L3)  |
| 12B  | 8           | 8           |             |             |             | AN960JD10            | WASHER  |
| 13   | 4           | 4           |             |             |             | AN5-10A (OR AN5-11A) | * BOLT <sup>(2)</sup>   |
| 14   | 4           | 4           |             |             |             | AN5-11A (OR AN5-12A) | * BOLT <sup>(2)</sup>   |
| 15   | 8           | 8           |             |             |             | AN960JD516           | WASHER  |
| 16   | 12          | 12          |             |             |             | AN4-6A               | BOLT  |
| 17   | 24          | 24          |             |             |             | AN960JD416           | WASHER  |
| 18   | 12          | 12          |             |             |             | MS21042-4            | NUT (OR MS21042L4)  |
| 20A  |             |             | 6           | 6           |             | D3537-1              | WEARPAD (REPLACES D2648-3)  |
| 21A  |             |             | 1           | 1           |             | D3537-3              | WEARPAD (REPLACES D3429-1)  |
| 22A  |             |             | 1           | 1           |             | D3535-11             | WEARSHOE (REPLACES D2656-11)  |
| 22B  |             |             | 1           | 1           |             | D3536-11             | GASKET  |
| 23A  |             |             | 1           | 1           |             | D3535-23             | WEARSHOE (REPLACES D2656-23)  |
| 23B  |             |             | 1           | 1           |             | D3536-23             | GASKET  |
| 24A  |             |             | 1           | 1           |             | D3535-35             | WEARSHOE (REPLACES D2656-35)  |
| 24B  |             |             | 1           | 1           |             | D3536-35             | GASKET  |
| 26A  |             |             | 54          | 54          |             | MS27039C1-08         | SCREW   |
| 26B  |             |             | 54          | 54          |             | AN960C10L            | WASHER  |
| 26C  |             |             | 54          |             |             | ALS7-1032-130        | * INSERT <sup>(1)</sup><br>(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 30   | 1           | 1           |             |             |             | D3407-043            | TOW RING ASSEMBLY (REPLACES D2968-043)                                      |
| 31   | 1           | 1           |             |             |             | D3456-1              | WASHER  |
| 32   | 1           | 1           |             |             |             | D3457-1              | WASHER  |
| 33   | 1           | 1           |             |             |             | MS21043-4            | NUT   |
| 34   | 1           | 1           |             |             |             | AN4C5A               | BOLT  |
| 35   | 1           | 1           |             |             |             | AN960C416            | WASHER  |
| 36   | 1           | 1           |             |             |             | D3413-1              | RING (REPLACES D2655)   |
| 37   | 10          | 10          |             |             |             | D2712                | SET SCREW   |
| 38   | 2           | 2           |             |             |             | D2934                | SADDLE SPACER   |
| 39   | 2           | 2           |             |             |             | D2935                | SADDLE SPACER   |
| 40   |             |             |             |             | 2           | D3414-041            | GHW LUG (REPLACES D2659)  |
| 41   |             |             |             |             | 4           | AN3C37A              | BOLT  |
| 42   |             |             |             |             | 8           | D2652                | BUSHING   |
| 43   |             |             |             |             | 4           | MS21043-3            | NUT   |
| 44   |             |             |             |             | 4           | AN960C10             | WASHER  |

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-5 ASSEMBLY ABOVE

<sup>(2)</sup> CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: N

Date: 09.09.09